



C e m b r e



Certified Quality
Management System



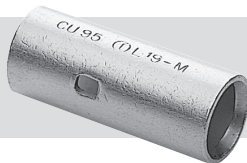
Certified Environmental
Management System



Certified Occupational
Health & Safety
Management System

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COPPER BUTT SPLICES STANDARD LENGTH BARREL L-M SERIES



GENERAL INFORMATION

- UL listed for US per 486 C up to 35 kV (File nr. E125401).
- The splices are for use with Cu wire.
- L-M series butt splices are manufactured from electrolytic copper tube, annealed to guarantee optimum ductility and electrolytically tin plated to avoid oxidation.
- The centre stop provide for proper conductor insertion.
- The connectors is clearly marked with wire size.

INSTALLATION INSTRUCTIONS

- 1) Select proper L-M splice for the Cu wire size used.
- 2) Strip the cable insulation for a length equal to half connector.
- 3) Insert conductor into each side.
- 4) Select the proper die as indicated in the table below.
- 5) Apply the proper # of crimps, as indicated in the same table.



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SIZES	CONDUCTOR RANGE			INSTALLATION TOOLING (# of crimps on each side)				
				50 kN	120 - 130 kN		230 kN	520 kN
				6 sh tons (*)	13.5 - 14.6 sh tons (Δ)		25.8 sh tons	58.4 sh tons
LUGS	[AWG] [MCM]	low str	fine str	DIE SET	NEST + INDENTOR	DIE SET	ECW-H3D	RHU520
		[mm²]					DIE SET	DIE SET
L1-M	12-10 AWG	4 - 6		ME1-50 (1)	-	-	AU230-130D ADAPTER + 130 kN dies	AU520-130C ADAPTER + 130 kN dies
L2-M	8 AWG	10		ME2-50 (1)	MA2-C+PA10-C (1)	ME2-C (1)		
L3-M	6 AWG	16		ME3-50 (1)	MA3-C+PA10-C (1)	ME3-C (1)		
L5-M	4 AWG	25		ME5-50 (1)	MA5-C+PA10-C (1)	ME5-C (1)		
L7-M	2 AWG	35	25-35	ME7-50 (1)	MA7-C+PA10-C (1)	ME7-C (1)		
L10-M	2-1/0 AWG	50	35-50	ME10-50 (2)	MA10-C+PA10-C (1)	ME10-C (1)		
L14-M	1/0-2/0 AWG	70	50-70	ME14-50 (2)	MA14-C+PA24-C (1)	ME14-C (1)		
L19-M	2/0-3/0 AWG	95	70-95	ME19-50 (2)	MA19-C+PA24-C (1)	ME19-C (1)		
L24-M	3/0-250 AWG	120	95-120	ME24-50 (2)	MA24-C+PA24-C (1)	ME24-C (1)		
L30-M	250-300 MCM	150	120-150	ME30-50 (3)	MA30-C+PA48-C (1)	ME30-C (1)		
L37-M	300-350 MCM	185	150-185	ME37-50 (3)	MA37-C+PA48-C (1)	ME37-C (1)		
L48-M	350-500 MCM	240	185-240	ME48-50 (3)	MA48-C+PA48-C (1)	ME48-C (2)		
L60-M	500-600 MCM	300	240-300	-	MA60-C+PA60-C (1)	ME60-C (3)		
L80-M	600-800 MCM	400	300-400	-	-	ME80-C (3)	ME80-3D (2)	ME80-520 (2)
L100-M	800-1000 MCM	500	400-500	-	-	-	ME100-3D (2)	ME100-520 (2)

(*) Tools type: HT51; HT51-KV; RH50; RHM50; B500 and also with suffixes -KV, ■, ■-KV

(Δ) Tools type: HT120; HT120-KV; HT131-C; HT131U-C; HT131LN-C; RHC131; RHC131LN; RHC131-KV; RHM132; RHU131-C; B1350 and B1300 and also with suffixes -C, -C ■, L-C, L-C ■, -C-KV, -C ■-KV, L-C-KV, L-C ■-KV, -UC; B1320

Note: Symbol ■ in the tool descriptions could be A, E or T suffix; it can be added for commercial purposes only.